General Overview

Current Version
- Some repetition
- Ambiguous in parts and open to interpretation
- Contains some outdated references

New Version
- Structural changes
- New and improved requirements
- Removed Guidance’s
- Updated references
Structural Changes

- Some requirements moved to other relevant chapters in the code

- New Layout – chapters grouped together where appropriate

- Some previous elements of Guidance documents are now requirements in the Code
Code → New and improved

3. Terms & Definitions
   New → Subcontracting, Recall, Carrier………

5. Management Responsibility
   More defined → Responsibility, authority and Communication

   Less ambiguous → Management Review
Code → New and improved

6. Resource Management

New requirements → from Guidance
Restructured → from other chapters within the code

- Personal Hygiene
- Requirements for facilities and equipment
- Waste Control
- Pest control
- Cleaning
- Monitoring and Measuring Devices
7. Product Realisation

New → Cross-references other chapters for HACCP

More Specific → Sourcing of incoming materials

Moved → Pest control, cleaning, monitoring and measuring devices

New → Transport requirements (from Guidance)
- Evaluated in the operators HACCP
- Communication of requirements to transporters
- Specific considerations for packaged products, bulk products and cleaning
9. Control of non-conforming products

New → Crisis Management in addition to Recall

Recall:
- Procedure must be documented
- Recall initiated for internal, customer, quality and feed safety issues

Crisis Management:
- Additional requirements for feed safety issues only
Code → New and improved

10. Statistical Techniques

New → Consideration of statistical error
     → Monitoring of statistical error
     → Corrective actions
- Guidance on implementation of basis Hygiene rules (former Annex 2)
  - Removed from the guidance document
  - Incorporated into relevant chapters of the code

- Guidance on carriers for premixtures
  (former Annex 10)
  - Now considered under new supplier assurance requirements in the code
Removed Guidance

Guidance on risk assessment in production (former Annex 11)

- Now incorporated into Annex 1, HACCP Guidance
Guidance: Updates

- **HACCP** – Risk Assessment incorporated

- **Transport** – Large part moved to code, extensive guidance remains for
  - Transporters responsibility
  - Equipment,
  - Subcontractors,
  - Driver responsibility,
  - Container traceability,
  - Status of container prior to loading,
  - Cleaning principles

- **Sampling** – New definitions, sampling apparatus and consideration for undesirable substances

- **Homogeneity** – More detailed introduction
  - New considerations for
    - The physical properties of the test material
    - The process design and limitations

- **Biological Hazards** – New reference for additional information (BIOHAZ)

- **Recall** - Now references *Crisis*

- **Legislative references** – Updated